



HORSBURGH & SCOTT
GEAR UP

Job Description

Job Title: Manual NC -VTL Operator

Exempt/Non-Exempt: Non-Exempt

Summary

Turn O.D. bores and focuses on gears and fabricated parts per process print or finish print.

Primary Responsibilities

- Set up and operation of NC / Manual VTL
- Operate large overhead cranes to load and unload machine.
- Operate controls, setting offsets and edit programs if required.
- Perform related cell functions including inspection.
- Completing dimensional logs.
- Move material and chips.
- Perform daily Preventable Maintenance check list.

Knowledge and Skill Requirements

- Should have five (5) years experience on VTL turning machine.
- Knowledgeable in blueprint reading.
- Strong math aptitude, shop mathematics and the ability to use precision measuring instruments.(Pie tapes, calipers, micrometers and other gauges)
- Must be able to use a feed and speed chart or calculator to determine appropriate feeds and speeds and depths of cut.
- Understanding of Metal properties and appropriate cutting tools.
- Must be able to perform own setups, measure part and make good quality parts.
- Overhead crane experience. (Moving / Flipping large parts)
- Hold tight tolerances and maintain equipment.
- High level energy person willing to cross train.
- Must be committed to safe working practices and all PPE requirements.
- Committed to on-time total quality and continuous improvement.