



**HORSBURGH & SCOTT**  
GEAR UP™

☎ 216.431.3900  
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5114 Hamilton Avenue  
Cleveland, Ohio 44114

**QUALIFICATIONS:**

- 5 Years plus experience on CNC Horizontal Boring Mills and proficiency with large-part machining and blueprint reading; with the understanding of geometric tolerancing and dimensioning.
- CNC programming experience a plus.
- Must be able to perform own setups, measure parts that consistently result in precision quality parts.
- Large overhead crane experience and move large work pieces.
- Must be able to edit G and M-codes, trouble shoot jobs and make adjustments as required.
- Strong shop mathematics (trigonometry) aptitude and the ability to use precision measuring instruments (calipers, mics and other gauges).
- Must have the ability to use a feed and speed chart or calculator to determine appropriate feeds, speeds, and depths of cut.
- Understanding of metal properties and appropriate cutting tools.
- SEIMENS 840D AND G&L 800 control experience a plus.
- Positive attitude required; dependable, self-starter and the willingness to help others.
- Ability to work in a large manufacturing environment and performs well with minimal supervision.