

# HOURLY JOB DESCRIPTION HORSBURGH & SCOTT

## Job Description

Job Title: **CNC VTL Operator (2<sup>nd</sup> Shift)**

Exempt/Non-Exempt: **Non Exempt**

Location: **The Horsburgh & Scott Co.**

Reports To: **Plant Manager**

## PRIMARY FUNCTION

Turn O.D., Bores and focuses on gears and FAB parts per process print or finish print.

## TOOLS AND EQUIPMENT

Lifting equipment, hand tools, measuring equipment and tape measures

## WORK PROCEDURE

- 
- Check nc program to shop order and blueprints for instructions.
- Load part into machine with proper lifting device and make sure it is properly loaded.
- Indicate part and make sure it will run true to R/O tolerance.
- Machine part per blueprint.
- Check dimensions and ensure part is to blueprint, record on dimensional log on inspect statement.
- Unload the part from the machine.
- Obeys all safety rules, wears proper PPE, and performs housekeeping functions.

The above statements reflect general details and do not contain all work requirements of the job