



## **Job Description**

**JOB TITLE:** OD Grinder

**EXEMPT/NON-EXEMPT:** Non-Exempt

**Location:** Horsburgh & Scott Co.

**REPORTS TO:** Plant Supervisor

## **SUMMARY**

Sets up and operates grinding machine to grind outside diameter of part to blueprint tolerances. Also grinds shoulder face to hold overall length of part.

## **TOOLS AND EQUIPMENT**

Lifting equipment, hand tools, measuring equipment (OD mics from 1 to 40), depth mics, indicators (magnetic-based), tooling fixtures, assortment of company gages & equipment, etc.

## **Responsibilities**

- Check and follow router.
- Set up machine and qualify tooling.
- Load the part on the machine.
- Run the part through the machine by following instructions per router.
- Inspect and insure parts are to print.
- Remove the part from the machine.
- Make out a move ticket to send the part to the next operation.
- Obeys all safety rules, wears proper PPE, and performs housekeeping functions.

The above statements reflect general details and do not contain all work requirements of the job